

## Hydro Excavation

Robust pumps for viscous abrasive \& hazardous liquids


## Pumps for tank evacuation \& water flush

Vogelsang offers high-performance positive displacement rotary lobe pumps for tough applications involving heavy sludge-like liquids containing solids and abrasives. The VX series rotary lobe pump is widely used for transfer, tank cleaning and hose stripping in several industries worldwide such as: wastewater sludge, crude oil \& gas transfer, drilling mud and mining. This experience makes the VX pump an ideal product for evacuating the holding tank on hydro excavators.

Hydro Excavation systems often use a tilt or air to offload the waste, followed by a water flushing process to clean the tank. It is often advantageous to pump the waste slurry out of the tank in situations involving hazardous elements present in the tank or situations where the truck cannot properly dump its contents effectively. The Vogelsang VX pump is great for powering through heavy and abrasive liquids with ease. Tanks can be completely emptied without opening the rear door or tilting the tank.

When it comes to water flushing, a Vogelsang R Series pump offers an economical and effective means to get the most out of the process. Unlike centrifugal pumps, the $R$ series pump is versatile, more compact and able to transfer in both directions without the need of valves. It also has the ability to handle a suction lift up to $25^{\prime}$.


## Cutting Edge Materials

Excavation applications expose the pumps and overall system to liquids that could contain all kinds of abrasive, caustic or toxic elements in the soil.

Vogelsang offers a wide variety of materials to be compatible with all kinds of chemicals and aggressive liquids. Our pumps are equipped with robust internal wet-end wear parts to handle tough abrasives and hard solid objects present in the liquid.

## Versatility

Our mobile application pumps are hydraulically powered and ultra compact. They fit in tight onboard positions and can be oriented in any direction.
The high suction lift capability can produce flow from anywhere on the truck which allows maximum design flexibility.

The VX \& IQ series features an easy-access front cover making maintenance a snap either in the field or in the shop. Vogelsang VX \& IQ pumps are serviced in place without touching any connected hoses or piping.

## Customer Service

Our relationship doesn't end with the sale. Expect quick and expert advice about our products once they're in place.
Vogelsang has a network of distribution sales and service facilities that are close by when needed for technical support or repair. Our internal service staff offers expert advice and best practices to keep your products running smoothly.
When you need service or maintenance, we'll be there on time to get the job done right.


With the compact and versatile design of the Vogelsang rotary lobe pump, mobile installation is easy! Our pumps offer forward and reverse pumping on the fly and suction lift to $25^{\prime}$. It has never been easier to fill or empty a tank quickly and effectively in such a small package. All wet-end maintenance is done in place by simply removing the front cover to gain full access to all wear parts.
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Vogelsang
engineered to work

Pump Series Performance Specifications:

|  | Capacity gpm | m3/h | Displacement gal/10orev | 1/100rev | Max. Solids in mm |  | Flange Size in mm |  | Max Pre Q:psi | ssure <br> bar | QD: psi | bar | Max. Speed rpm 1/min |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 45 | 13-60 | 3-13 | 7.7 | 29 | . 75 | 20 | 2.5 | 65 | 145 | 10 |  |  | 1000 |
| 64 | 22-85 | 5-19 | 11.1 | 42 | . 75 | 20 | 3.0 | 80 | 131 | 9 |  |  | 1000 |
| 90 | 26-120 | 6-26 | 15.6 | 59 | . 75 | 20 | 4.0 | 100 | 102 | 7 |  |  | 1000 |
| 128 | 40-170 | 9-38 | 22.2 | 84 | . 75 | 20 | 4.0 | 100 | 58 | 4 |  |  | 1000 |
| 70 | 45-200 | 10-45 | 33.5 | 127 | 1.50 | 40 | 4.0 | 100 | 145 | 10 | 174 | 12 | 800 |
| 105 | 65-310 | 15-70 | 50.0 | 190 | 1.50 | 40 | 4.0 | 125 | 145 | 10 | 174 | 12 | 800 |
| 140 | 90-400 | 20-90 | 67.0 | 253 | 1.50 | 40 | 6.0 | 125 | 116 | 8 | 174 | 12 | 800 |
| 210 | 130-610 | 30-140 | 100.0 | 380 | 1.50 | 40 | 6.0 | 150 | 73 | 5 | 145 | 10 | 800 |
| 280 | 180-800 | 40-180 | 134.0 | 506 | 1.50 | 40 | 6.0 | 150 |  |  | 116 | 8 | 800 |
| 420 | 260-1220 | 60-280 | 200.0 | 759 | 1.50 | 40 | 6.0 | 150 |  |  | 87 | 6 | 800 |
| 140 Mz | 45-200 | 10-45 | 33.5 | 127 | 1.50 | 40 | 6.0 | 125 |  |  | 232 | 16 | 650 |
| 210 M 2 | 65-310 | 15-70 | 50.0 | 190 | 1.50 | 40 | 6.0 | 150 |  |  | 232 | 16 | 650 |
| 280 Mz | 90-400 | 20-90 | 67.0 | 253 | 1.50 | 40 | 6.0 | 150 |  |  | 203 | 14 | 650 |
| 420 M 2 | 130-610 | 30-140 | 100.0 | 380 | 1.50 | 40 | 6.0 | 150 |  |  | 174 | 12 | 650 |
| 92 | 90-440 | 20-100 | 94.0 | 356 | 2.50 | 61 | 6.0 | 125 | 145 | 10 |  |  | 600 |
| 130 | 130-640 | 30-145 | 133.0 | 503 | 2.50 | 61 | 6.0 | 150 | 145 | 10 | 174 | 12 | 600 |
| 184 | 180-880 | 40-200 | 188.0 | 712 | 2.50 | 61 | 6.0 | 150 | 116 | 8 | 174 | 12 | 600 |
| 260 | 260-1280 | 60-290 | 266.0 | 1006 | 2.50 | 61 | 8.0 | 200 | 73 | 5 | 145 | 10 | 600 |
| 368 | 360-1760 | 80-400 | 376.0 | 1424 | 2.50 | 61 | 10.0 | 250 | 44 | 3 | 116 | 8 | 600 |
| 390 | 390-1920 | 90-435 | 399.0 | 1509 | 2.50 | 61 | 10.0 | 250 | 44 | 3 | 102 | 7 | 600 |
| 520 | 520-2560 | 120-580 | 532.0 | 2012 | 2.50 | 61 | 10.0 | 250 |  |  | 87 | 6 | 600 |
| 736 | 720-3520 | 160-800 | 752.0 | 2848 | 2.50 | 61 | 14.0 | 350 |  |  | 44 | 3 | 600 |
| 184M2 | 90-440 | 20-100 | 94.0 | 356 | 2.50 | 61 | 6.0 | 150 |  |  | 232 | 16 | 600 |
| 260 Mz | 130-640 | 30-145 | 133.0 | 503 | 2.50 | 61 | 8.0 | 250 |  |  | 232 | 16 | 600 |
| 368 Mz | 180-880 | 40-200 | 188.0 | 712 | 2.50 | 61 | 10.0 | 250 |  |  | 203 | 14 | 600 |
| 520 M 2 | 260-1280 | 60-290 | 266.0 | 1006 | 2.50 | 61 | 10.0 | 250 |  |  | 174 | 12 | 600 |

O Pump Series Performance Specifications:

| Model | Capacity <br> gpm | m3/h | Displacement gal/10orev | I/100rev | Max. Solids in mm | Flange Size in mm | Max Pressure psi bar | Max. Speed rpm 1/min |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10112-81 | 242 | 55 | 27 | 102 | 1.333 | 4100 | 1168 | 900 |
| IO112-114 | 339 | 77 | 38 | 144 | 1.333 | 4100 | 725 | 900 |

R Pump Series Performance Specifications:


